



POWERED THROUGH PARTNERSHIP



New Product Development -Overview 2025

- ☐ Full Release
 - □EZLogic NET E24
 - □ Flex

- ☐ Controlled Release ☐ Coming Soon
 - □SBC-SQ
 - **□**SBC-LP
 - □LP Merge
 - ☐PS1400 LP Dual

- - □EZLogic NET Digital
 - □ Narrow Belt Spur (NBS)
 - **□**Singulator
 - □ Belt Over Enhancements





EZLogic NET Technology

"EZNet"

- EZLogic with fieldbus network
- ☐ Motor, Control, & Logic integrated into one device
- ☐ Ethernet fieldbus gateway to PLC or stand-alone operation
- ☐ Gen3 EZLogic accumulation features
- ☐ Configurable with EZLogic OS or Mobile App w/ Bluetooth
- ☐ 4 Configurable I/O per zone
- □ 60-watt motor (36W & 48W in current E24EZ)
- ☐ Configurable current limit in OS (No dip switches!)
- ☐ Configurable speed (No dip switches!)
- ☐ Configurable acceleration & deceleration
- ☐ Single point of adjustment on 18 mm barrel swivel mount with industry standard photo eye or light bar
- ☐ UL Listed



Integrated Network Motor Up to 60 watt



Photo Eye and Bracket



Bluetooth Module



Network Zone Controller



Gateway Master With Fieldbus





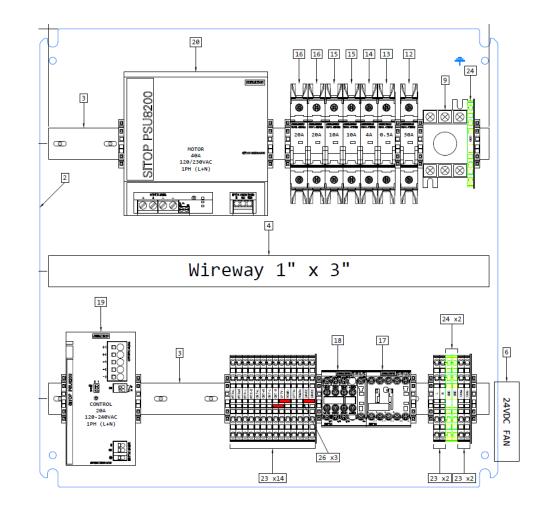
EZLogic NET

Power Supply

- □All-in-One Control & Motor power panel
- □<u>ONE</u> AC power drop for field install
- ☐ Four versions available
 - 115/230V 1PH to 24V 20AMPS
 - 115/230V 1PH to 24V 40 AMPS
 - 380/480V 3PH to 24V 20 AMPS
 - 380/480V 3PH to 24V 40 AMPS

□Includes:

- Contactor for start/stop to motors
- Safety Contactor







EZLogic NET

☐ EZLogic Net Phase 1 – Applies to all E24 models

- Released in July HEROES, EZLogic Net OS App, HEROES Connect
- Literature completed
- EZLogic NET Manual
- Internal training completed and ongoing
- Incorporated into IP/Customer EZLogic training
- Controlled release sites running with more coming soon
- Ongoing support and enhancements as necessary



Integrated Network Motor
Up to 60 Watt





EZLogic NET

□ Controlled Release Updates

- Controlled Release Sites Operating
 - Applied Mexico
 - Systems in Motion
 - Stokes



Controlled Release Site



EZLogic NET being Assembled

- □ Full Release July 2025!
- □Over 40,000 zones sold!

Testimonials

- "Simple and Quick Setup"
- "EZ to configure & modify"
- "Better than what we are currently using"
- > EZ to communicate with & EZ to retrofit
- Configuring multiple zones is now much EZer





EZLogic NET Training

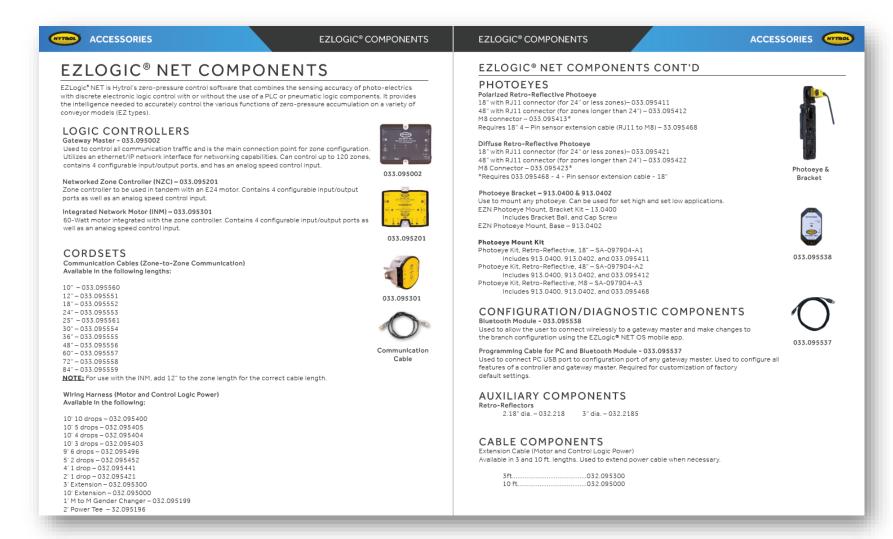
- ☐ Integrated into Hytrol Training Seminars
 - EZLogic Seminar
 - Sales & Applications
 - System Applications
 - Maintenance
- Custom Seminars
 - Available Upon Request
 - Contact Hytrol Training and Development
- Webinars coming soon!







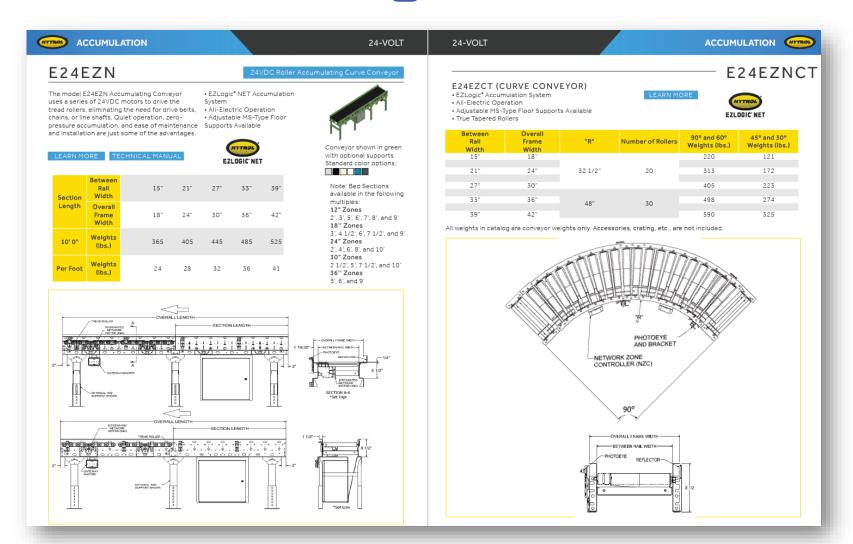
EZLogic NET - Components Catalog







E24EZN Straight & Curves- EZLogic NET









E24EZN Spur - EZLogic NET

ACCUMULATION the advantages. All-Electric Operation

24-VOLT

ACCUMULATION (HYTRO



E24EZNSS

The model E24EZN 24VDC Live Roller Conveyor • EZLogic* NET Accumulation System uses a series of 24VDC motors to drive the tread rollers, eliminating the need for drive belts, Adjustable MS-Type Floor Supports Available chains, or line shafts. Quiet operation and ease of maintenance and installation are just some of

All-Electric Operation (Power Supply Optional)



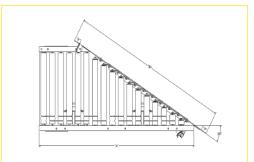


EZLOGIC' NET

Conveyor shown in green with optional supports Standard color options:

E24EZNSS

- · EZLogic* NET Accumulation System
- · Adjustable MS-Type Floor Supports Available



*Right Hand Shown



Conveyor shown in green with optional supports Standard color options:

Optional Equipment

FLOOR SUPPORTS - MS Type floor supports are available with a wide range of adjustment. Specify top

POWER SUPPLY (FOR MOTORS AND CONTROL LOGIC

POWER) - 40 and 20 Amp, Single Phase and 3 Phase. HIGH SPEED DRIVE SPOOL - Provides a speed range of 50 to 200 FPM. Capacity affected with speed change.

DRIVE - Motors mounted on the inside of the

to floor. Knee braces recommended above MS-6

GUARD RAILS - Adjustable Universal Channel Guard Rail, fixed channel or type A or B angle. Note: If product of belt or roller elevation. One support required at every comes in contact with guard rails, product flow will be bed joint and ends of conveyor. Holes in feet for lagging affected.

> POLY-TIER SUPPORTS - 36 in. to 120 in. support heights in 6 in. increments. Knee braces supplied.

CEILING HANGER - 5/8 in. dia. x 8 ft. long unplated rods fully threaded. Other lengths and galvanized rods

MOTOR AND SEPARATE NETWORK ZONE CONTROLLER - EZLogic® NET Network Zone Controller and 24VDC motor. Configurable current and speed settings.



BED - Roller bed with 1.9 in dia. roller x 16 ga. galvanized ACCUMULATION ZONES - 1 per spur with zone tube. Mounted in 6 1/2 in. 12 ga. powder-painted formed steel channel frame

SLAVE-DRIVEN - Spurs are driven from power supply of model E24EZN conveyor. 45-degree spur has one 24VDC SPLICE PLATES - Standard for connecting to E24EZN. motor with integrated networked motor, 30-degree spur has one 24VDC motor with integrated networked motor on 12 in. to 16 in. OAW, and 24VDC motor with integrated networked motor on 18 in, to 42 in, OAW, Motors mounted on the inside of the B.R.

Standard Specifications

SLAVE O-RING - 3/16 in. dia. polyurethane o-ring from drive spool to tread roller.

controller (retro-reflective).

BEARINGS - Pre-lubricated ball bearings in tread rollers.

CAPACITY - See Load Capacity Chart.

FLOOR SUPPORTS - Supplied as optional equipment.



24-VOLT

Betwee Rail	en Overall Frame	-,	A=	"[3"	Weig (Ib	
Widtl	n Width	45°	30°	45°	30°	45°	30°
15"	18"	36"	54"	32"	41"	193	241
21"	24"	36"	54"	41"	53"	209	258
27"	30"	36"	54"	50"	65"	224	276
33"	36"	48"	75"	59"	77"	240	393
39"	42"	48"	75"	68"	89"	256	310
All weigh	ts in catalog are	conveyor we	ights only. /	Accessorie	s, crating, e	etc., are not	t included.





E24N Belted Zone - EZLogic NET

BZE24EZN

The model BZE24EZN accumulating conveyor uses a series of 24VDC motors to drive full width belt-over roller zones. Quiet operation. zero-pressure accumulation, and reduced belt friction are some of the advantages.

ACCUMULATION

24" Zones 2', 4', 6', 8', and 10' 30" Zones 2 1/2', 5', 7 1/2', and 10' 36" Zones 3', 6', and 9'

• EZLogic® Accumulation System · All-Electric Operation

- Adjustable MS-Type Floor Supports
- · Direct Drive Roller
- Pop-Out Roller · Networking Capabilities





24-VOLT

with optional supports Standard color options:

Power Supply Chart

48-Watt Motor with Zone Controller (033.095201) 60-Watt Motor with Zone Controller (033.095201)

	Number of Drives	Amps	Voltage
EB-095203	1-5	20	115VAC
EB-095204	1-10	40	115VAC
EB-095205	1-5	20	460VAC
EB-095206	1-10	40	460VAC

	Number of Drives	Amps	Voltage
EB-095203	1-4	20	115VAC
EB-095204	1-8	40	115VAC
EB-095205	1-4	20	460VAC
EB-095206	1-8	40	460VAC

		Between					
		Rail Width	15"	21"	27"	33"	
	ection ength	Belt Width	14"	20"	26"	32"	11/2" BR 23/4" NETWORK ZONE CONTROLLER (NZC)" REFLECTOR
		Overall Frame Width	19- 1/4"	25- 1/4"	31- 1/4"	37- 1/4"	
	10' 0"	Weights (lbs.)	388	428	468	508	
P	er Foot	Weights (lbs.)	27	31	35	39	Pop-out roller assembly / located at discharge end.
В	ed Sect	ions availat	ole in the	following	multiple	s:	

24-VOLT ACCUMULATION (HYTRO

BZE24EZN

Standard Specifications

BED - Roller bed with 1.9 in. dia. roller x 16 ga. galvanized rollers spaced every 3 in. Mounted in 8 1/2 in. x 12 ga. powder-painted formed steel channel frame, bolted together with splice plates.

DRIVE ROLLER - 1.9 in dia. fully lagged with trapezoidal

BELT - PVC, endless splice.

MOTOR - 24VDC, 48W motor. One in each zone of conveyor mounted on outside coupled directly to a lagged drive roller.

EZLOGIC® NET ZONE CONTROLLER - Used with A 24VDC Motor utilizing the 4A setting mounted on the outside of the frame. Located in each zone. Contains 4 configurable input/output channels as well a 0-10V analog speed control input.

ACCUMULATION ZONES - 24 in., 30 in., and 36 in. zones

SET LOW CHANNEL - Added additional flanges to make the installation and removal of the optional cover simple. PHOTO EYE KIT - Located at the end of each zone. Includes base, bracket, ball, and photoeye (retroreflective or diffuse).

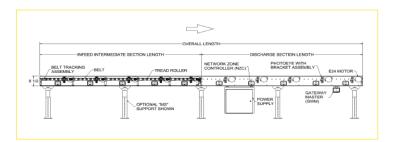
POWER SUPPLY (FOR MOTORS AND CONTROL LOGIC POWER) - Refer to power supply chart, Maximum of 10 zones per power supply, 24V fixed output. Mounted near center of conveyor.

GATEWAY MASTER - Main point of contact for communication and configuration. Contains 4 ports for configurable input/output channels as well as an analog speed input. Operates up to 120 motors.

CONVEYING SPEED - See below for speed chart.

CAPACITY - Maximum load: 37 lbs. per foot, 75 lbs. per zone at 65 FPM.

FLOOR SUPPORTS - Supplied as optional equipment.









E24EZN Belted Zoned Incline - EZLOGIC NET

ACCUMULATION

24-VOLT

ACCUMULATION

BZIE24EZN



BZIE24EZN

The model BZIE24EZN accumulating conveyor uses a series of 24VDC motors to drive full width • All-Electric Operation belt-over roller zones. Quiet operation, zeropressure accumulation with a roller bed design • Direct Drive Roller are some of the advantages. It can be equipped • Pop-Out Roller with a nose-over transition section at the infeed . Networking Capabilities end to ensure a smooth transition from the horizontal to incline plane.

· EZLogic® Accumulation System

- Adjustable MS-Type Floor Supports Available



Conveyor shown in green with optional supports







Power Supply Chart

60-Watt Motor with Zone Controller (033 095201) 48-Watt Motor with Zone Controller (033.095201)

	Number of Drives	Amps	Voltage
EB-095203	1-5	20	115VAC
EB-095204	1-10	40	115VAC
EB-095205	1-5	20	460VAC
EB-095206	1-10	40	460VAC

60-Watt Motor with Zone Controller (055.095201)					
	Number of Drives	Amps	Voltage		
EB-095203	1-4	20	115VAC		
EB-095204	1-8	40	115VAC		
EB-095205	1-4	20	460VAC		
EB-095206	1-8	40	460VAC		

	Between Rail Width	15"	21"	27"	33"
Section Length	Belt Width	14"	20"	26"	32"
	Overall Frame Width	19 1/4"	25 1/4"	31 1/4"	37 1/4"
16' 0"	Weights (lbs.)	500	545	580	623
Per Foot	Weights (lbs.)	27	31	35	40

Bed Sections available in the following multiples:

24" Zones 2', 4', 6', 8', and 10' 30" Zones 2 1/2', 5', 7 1/2', and 10"

36" Zones 3', 6', and 9'

Standard Specifications

BED - Roller bed with 12 ga. painted bolt-in pans. Mounted in 8 1/2 in x 12 ga. powder-painted formed steel the installation and removal of the optional cover simple. channel frame, bolted together with splice plates.

DRIVE ROLLER - 1.9 in dia. fully lagged, trapezoidal

CLUTCH ROLLER - 1.9 in dia, one directional roller included in incline zones.

BELT - PVC endless splice

24-VOLT

MOTOR - 24VDC, 48W motor. One in each zone of conveyor mounted on outside coupled directly to a

EZLOGIC® NET ZONE CONTROLLER - Used with each 24VDC Motor utilizing the 4A setting mounted on outside frame. Located in each zone. Contains 4 input/ output channels as well as analog speed at input.

available.

PHOTO EYE KIT - Located at the end of each zone. Includes a base, bracket, ball and photoeye (retroreflective or diffuse).

SET LOW CHANNEL - Added additional flanges to make

NOSE-OVER SECTION - A zone length section provides a transition of product from incline to horizontal.

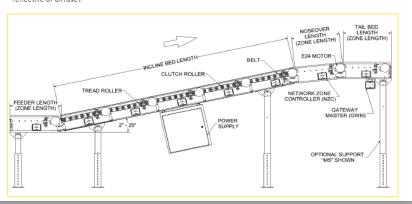
POWERED FEEDER/TAIL BED - A horizontal zoned length section driven by a 24VDC motor.

POWER SUPPLY (FOR MOTORS AND CONTROL LOGIC POWER) - Refer to Power Supply Chart. Maximum of 10 zones per power supply. 24V fixed output. Mounted near center of conveyor.

GATEWAY MASTER - Main point of contact for communication and configuration. Contains 4 ports for configurable input/output channels as well as an analog speed input. Operates up to 120 zones.

CONVEYING SPEED - See Speed Chart.

FLOOR SUPPORTS - Supplied as optional equipment.









E24 Belted Zoned Decline - EZLOGIC NET

ACCUMULATION

24-VOLT

ACCUMULATION (HYTROL



BZDE24EZN

The model BZDE24EZN is a floor-to-floor decline • EZLogic* Accumulation System conveyor which uses a series of 24VDC motors to • All-Electric Operation drive full width belt-over slider pan zones. It can • Direct Drive Roller be equipped with a nose-over transition section • Pop-Out Roller at the infeed end to ensure a smooth transition • Adjustable MS-Type Floor Supports from the horizontal to decline plane.







- Available
- Networking Capabilities

Power Supply Chart

48-Watt Motor with Zone Controller (033,095201)

	Number of Drives	Amps	Voltage
EB-095203	1-5	20	115VAC
EB-095204	1-10	40	115VAC
EB-095205	1-5	20	460VAC
EB 005305	1 10	40	4600/46

60-Watt Motor with Zone Controller (033.095201)

	Number of Drives	Amps	Voltage
EB-095203	1-4	20	115VAC
EB-095204	1-8	40	115VAC
EB-095205	1-4	20	460VAC
EB-095206	1-8	40	460VAC

	Rail Width	15*	21*	27*	33*
Section Length	Belt Width	14*	20*	26*	32"
	Overall Frame Width	19 1/4*	25 1/4"	31 1/4*	37 1/4*
16' 0"	Weights (lbs.)	500	545	580	623
Per Foot	Weights (lbs.)	27	31	35	40

Bed Sections available in the following multiples:

24" Zones 2', 4', 6', 8', and 10' 30" Zones 2 1/2', 5', 7 1/2', and 10"

Standard Specifications

BED - Slider bed with 1.9 in. dia. tracking roller mounted in 8 1/2 in. x 12 ga. powder-painted formed steel channel POWERED FEEDER/ TAIL BED - A zone length with roller frame, bolted together with splice plates.

DRIVE ROLLER - 1.9 in. dia. fully lagged with trapezoidal crown.

BELT - PVC, endless splice.

24-VOLT

MOTOR - - 24VDC, 48W motor, One in each zone of conveyor mounted on outside coupled directly to a lagged drive roller.

ACCUMULATION ZONES - 24 in., 30 in., and 36 in. zones center of conveyor.

SET LOW CHANNEL - Added additional flanges to make the installation and removal of the optional cover simple.

NOSE-OVER SECTION - A zone length section provides a transition of product from horizontal to decline.

PHOTO EYE KIT - Located at the end of each zone. Includes a base, bracket, ball and photoeye (retroreflective or diffuse).

section driven by a 24VDC motor.

BZDE24EZN

EZLOGIC® NET ZONE CONTROLLER - Used with a 24VDC motor utilizing the 4A setting mounted on the outside of the frame. Located in each zone. Contains 4 configurable input/output channels as well as a 0-10V analog speed control input.

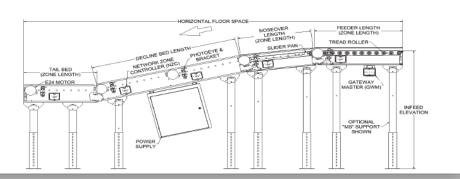
POWER SUPPLY (FOR MOTORS AND CONTROL LOGIC POWER) - Refer to Power Supply Chart. Maximum of 10 zones per power supply. 24V fixed output. Mounted near

GATEWAY MASTER - Main point of contact for communication and configuration. Contains 4 ports for configurable input/output channels as well as an analog speed input. Operates up to 120 zones.

CONVEYING SPEED - See speed chart.

CAPACITY - See capacity chart.

FLOOR SUPPORTS - Supplied as optional equipment.









HYTROL FLEX CONVEYOR

☐ Features and Benefits:

- Hytrol's Flexible Conveyor is developed using EZ Logic NET to power flexible units.
- Precision bearings
- Powder coated leg supports with locking swivel casters
- 24VDC power supply (motor & control)
- Flex interfaces control to power and connect to other conveyors
- Start/stop capability, Forward/reverse control
- Mobility handles located at each end and at each support
- Price Competitive!

☐ Standard Specifications:

- 3, 4, and 5" roller center options, available in lengths of 40, 60, and 80'
- OAW: 24" & 30"
- Capacity: 50 lbs. per ft.

□Full Released with EZNet



FXA – Hytrol Flex Conveyor









EZLogic NET-Phase 2

- ☐ Features and Benefits:
 - Digital Output Version
 - Applies to Non-E24 accumulation models
 - Backward compatibility with Gen1, Gen2, Gen3
- ☐ Standard Applications:
 - ABEZ, GEZ, CREZD
 - All Gen 3 functionality plus network control
 - Ethernet IP Fieldbus Communications
 - 4 configurable I/O per zone
 - Integrates to standard accumulation frames
- Project Status:
 - Design Validation & Testing in Progress
 - Looking for Controlled Release Opportunities
 - 200-300 zones
 - New or **Retro-fit** opportunities
 - Q1 2026 or before depending on application



ABEZN Accumulation Channel



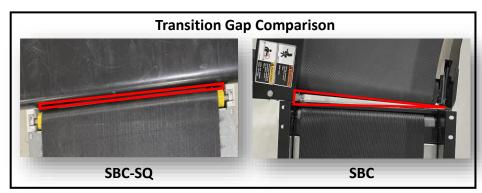
EZLogic NET Digital Controller & Photo Eye (2"/3" RC)





SBC-SQ

- ☐ Features and Benefits:
 - Chain driven (heavier loads), Straight segmented pulley
 - Minimum gaps at end transitions,
 - Sight windows on chain guard for maintenance to view chain
- ☐ Standard Specifications:
 - BW: 24", 36", 37", 42", 48", 56", 60"
 - Outside Radius: 84", 87", 105", 121.5", 158", 160.5"
 - Maximum Speed: 350 FPM
 - Degree of Turn: 30°, 45°, 60°, & 90°
 - Approved in UPS specs.
- ☐ Project Status:
 - Design Validation Completed
 - Active parcel orders for Q3/Q4 shipments
 - First installs running
 - 50+ curves shipped YTD
 - Controlled Release





SBC-SQ Curve





SBC-SQ







SBC-LP LARGE PARCEL CURVE

☐ Features and Benefits:

- More robust frame design than standard SBC
- Larger radius and wider options for parcel
- Urethane belt guide for quiet operation
- High speed applications (600 FPM)

☐ Standard Specifications:

- Max belt width 60"
- Max outside radius 158"
- Max speed: 600 FPM
- Max load 40 lbs. per ft.

□ Project Status:

- First articles are live on site
- Controlled Release







LP SLAT MERGE (LPM)

- ☐ Features and Benefits:
 - Used with the LP Sorter for large product sortation (high weight capacity)
 - Modular design, Breakaway shoe, Low friction slats
 - Positive 2 to 1 merging of oversized items
 - Replaces the Belted Merge and eliminates tracking concerns
 - More cost effective than modular belted merges
 - Easier maintenance with built-in sight and access windows
- ☐ Standard Specifications:
 - Capacity: 75 lbs/ft or 350 lbs. max
 - Speed: Up to 350 fpm
 - Max Width: 144" (2) 60-1/2" wide units down to one
- ☐ Project Status:
 - Design validation completed
 - Successful use within the Parcel FAT Q1 2025
 - First unit (144" wide) shipping out in September
 - Controlled Release

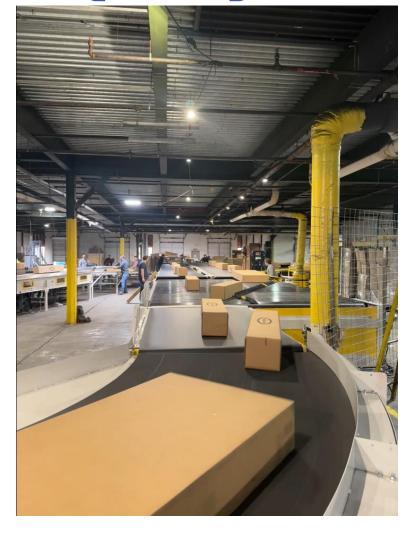


LP Slat Merge





LP SLAT MERGE (LPM) FAT



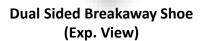




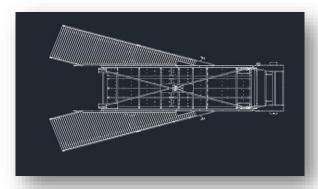
PROSORT 1400 LP DUAL SIDED

- Benefits and Features:
 - Convey and sorts both right and left
 - > Heavy, difficult items
 - Irregular objects (Furniture, tires, rolled rugs etc.)
 - Modular design, Dual sided shoes
 - Breakaway shoe design
- ☐ Standard Specifications:
 - Divert Angle: 18°, 22°
 - Speed: Up to 350 FPM
 - Capacity: 75 lbs/ft, 350 lbs max.
 - Minimum Product Size: 6" W x 12" L
- ☐ Project Status
 - Controlled Release
 - Active orders with controls for 2025









Dual Sided Layout





PROSORT 1400 LP DUAL SIDED FAT

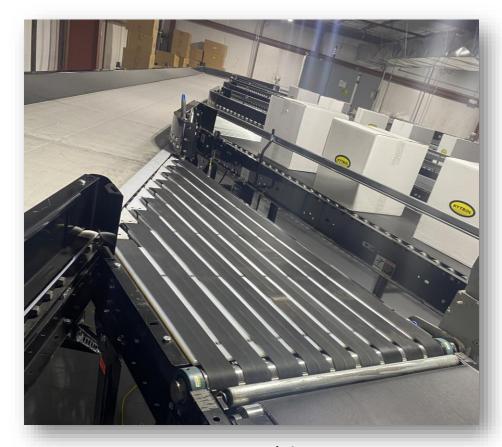






NARROW BELT SPUR

- ☐ Features and Benefits:
 - Applications where rollers are not desirable
 - Small Packages
 - Carton Tracking and Positive Drive
 - Individual Belt Replacement
 - Quick Belt Change
 - Merging and Diverting
- ☐ Standard Specifications:
 - 6' Long (Long Side)
 - Up to 400 FPM
 - Incremental BR Every 3"
- ☐ Project Status:
 - Design Validation in Progress
 - Controlled Release Q4 2025



Narrow Belt Spur





NARROW BELT SPUR







SINGULATOR

- ☐ Features and Benefits:
 - Variable speeds to pull product gaps,
 - Simplified controls setup, Ease of maintenance,
 - Capabilities of handling a wide product mix, and
 - Cantilever drive for easy drive belt replacement
 - 8 independent drives for speed optimization
- ☐ Standard Specifications:
 - 20' Long x 48" BR; Rate- 5,000 6,000 pph,
 - Speed: Variable 150 400 FPM
- ☐ Project Status:
 - Design Validation Complete
 - Looking for Controlled Release Opportunities
 - Bulk to singulated flow
 - Product mix boxes, totes, and polybags
 - Packages per hour: 6,000 (100 per minute)
 - Footprint: 20' Long x 48" BR



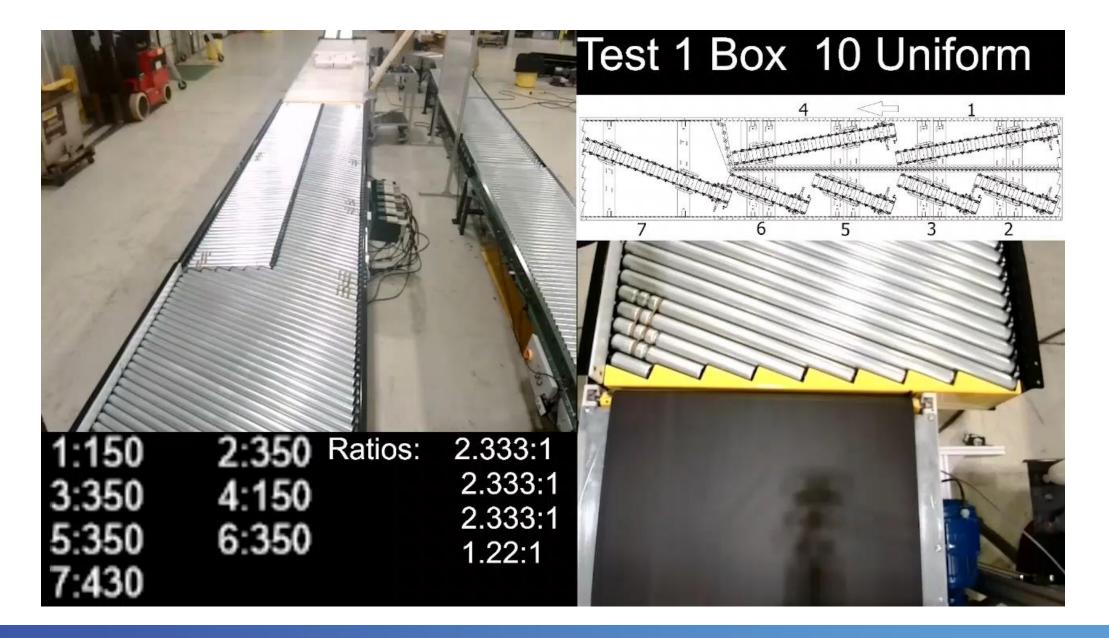
Singulator















SINGULATOR



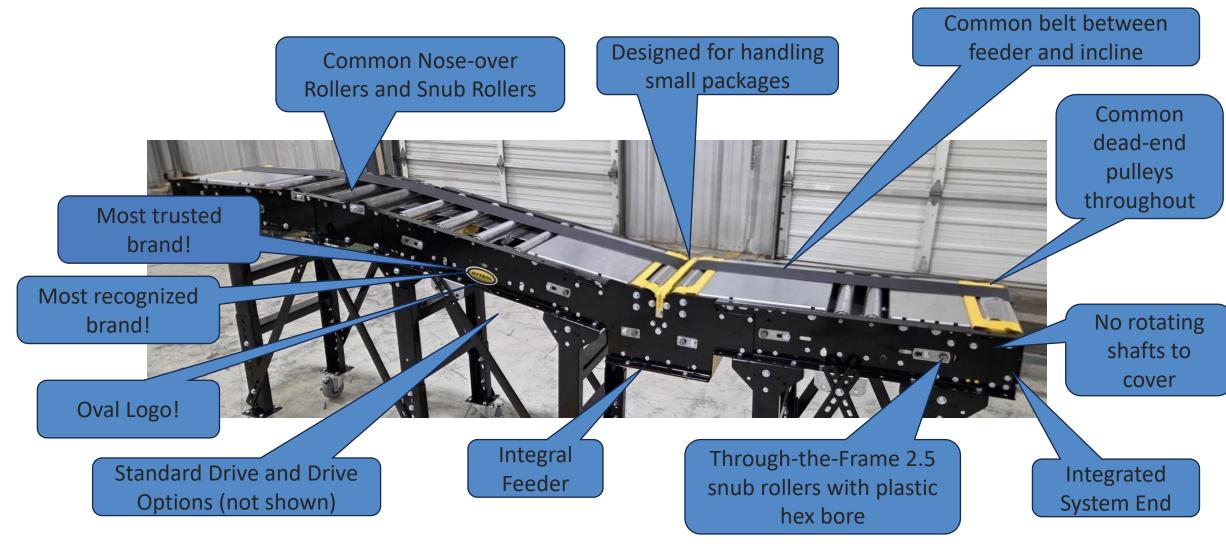




- Standard Applications:
 - Phase 1: RB, RBI, SB, SBI, ProSort SC
 - Platform for future model enhancements for Phase 2 & 3
- ☐ Features and benefits for:
 - Manufacturing
 - Installers
 - Integration Partners
 - Customers

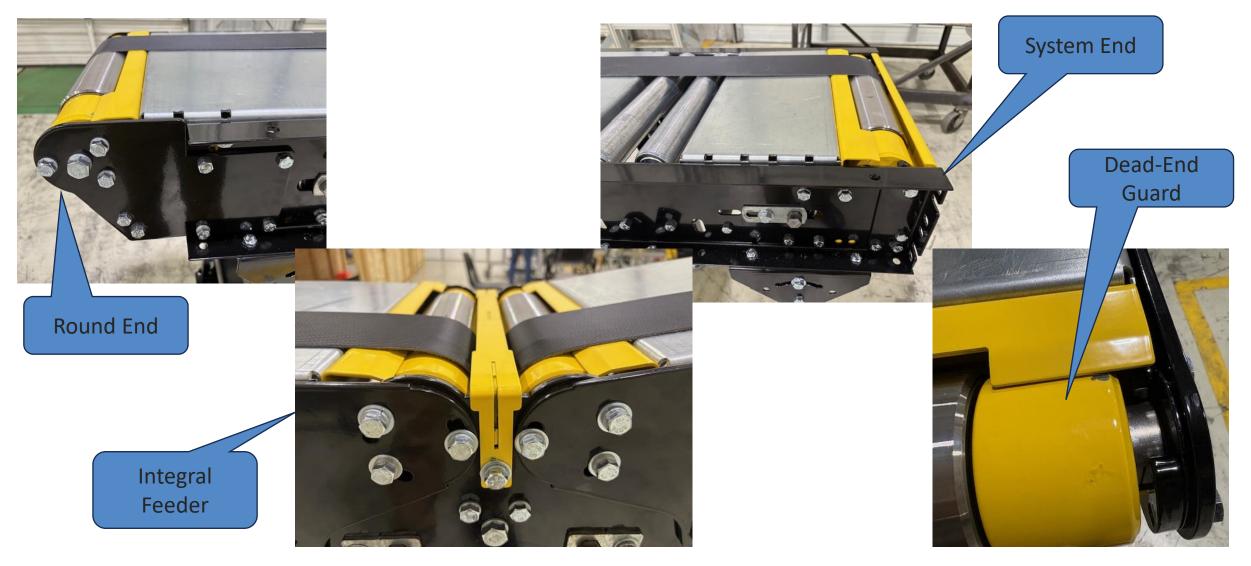
















- ☐ Standard Applications:
 - Phase 1: RB, RBI, SB, SBI, ProSort SC
 - Platform for future model enhancements for Phase II & III
- Features and Benefits:
 - Integrated system ends
 - Drop-in pulleys with "dead end" design
 - No need for bearing covers due to no rotation shafts
 - Improved transitions for small products
 - No need for multiple tail configurations through standard widths
 - Reduced spare parts for maintenance
 - Backward compatible with existing systems and existing tail options
- ☐ Project Status:
 - Design Validation & Testing in Progress
 - Looking for Controlled Release Opportunities







PLEASE TAKE OUR NEW PRODUCT DEVELOPMENT SURVEY.

YOUR FEEDBACK
HELPS US LEARN
YOUR UNIQUE
INTERESTS
AND NEEDS.





POWERED THROUGH PARTNERSHIP

