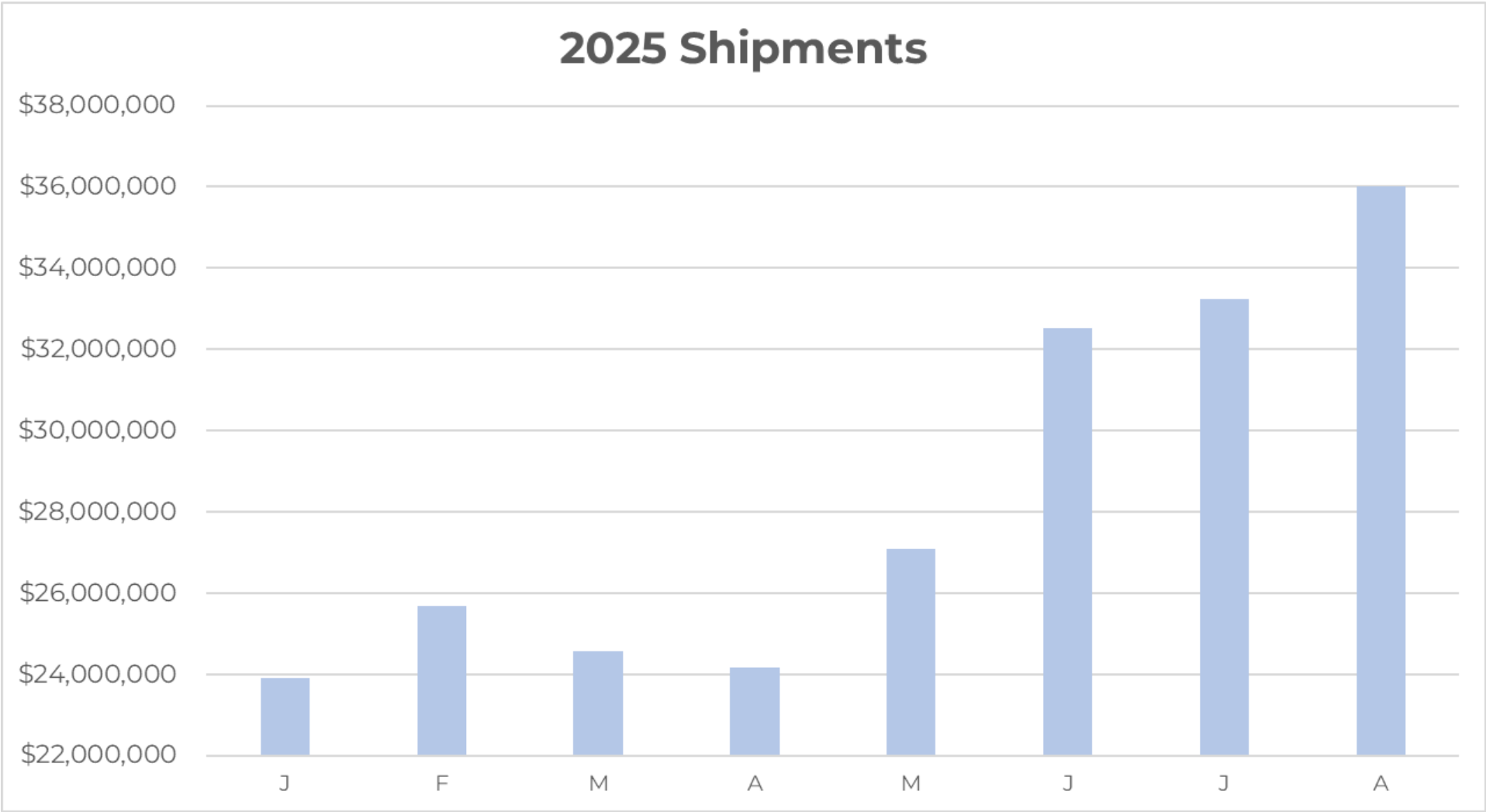


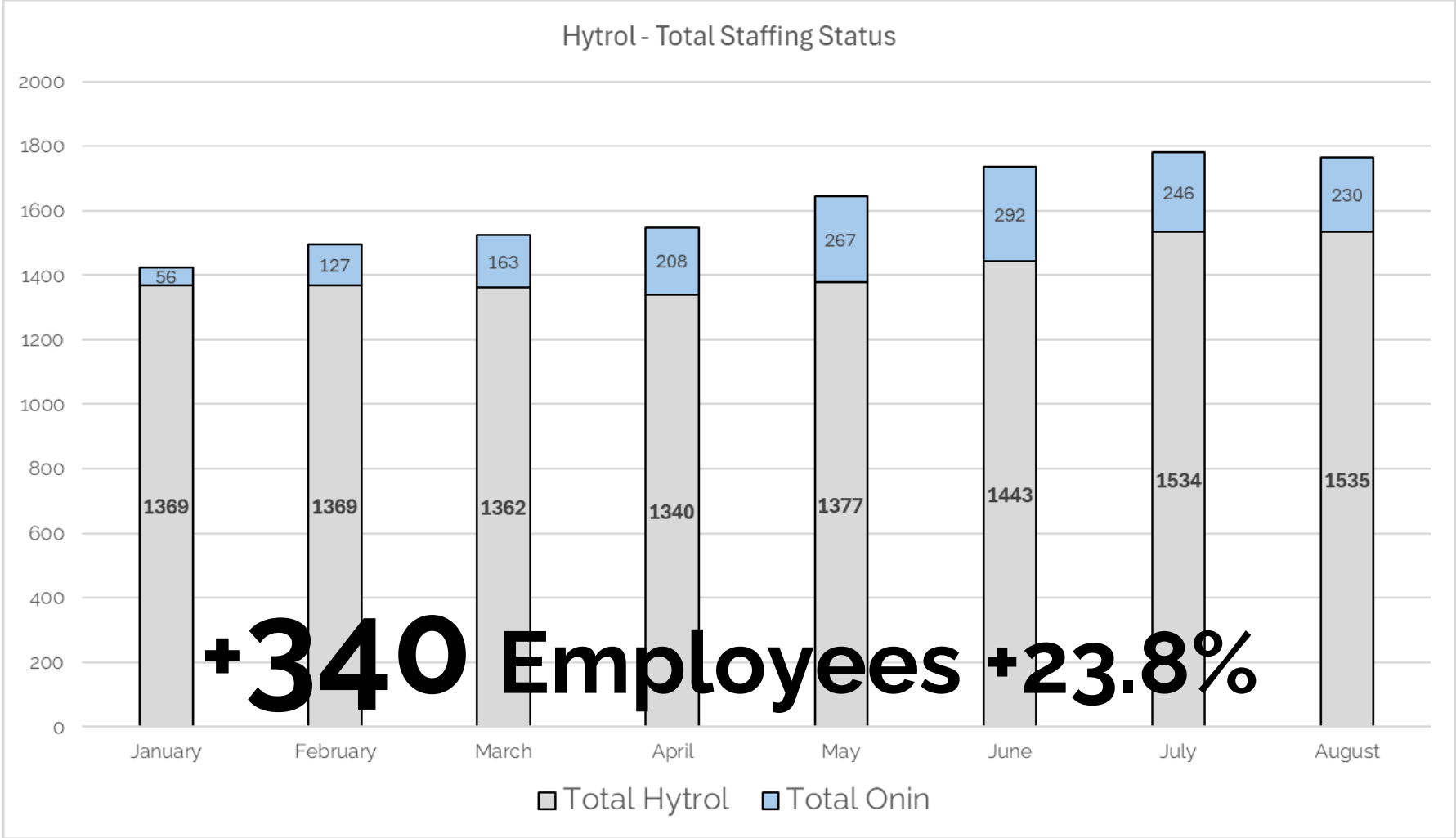
Operations

Jason Peters, COO

Output Growth



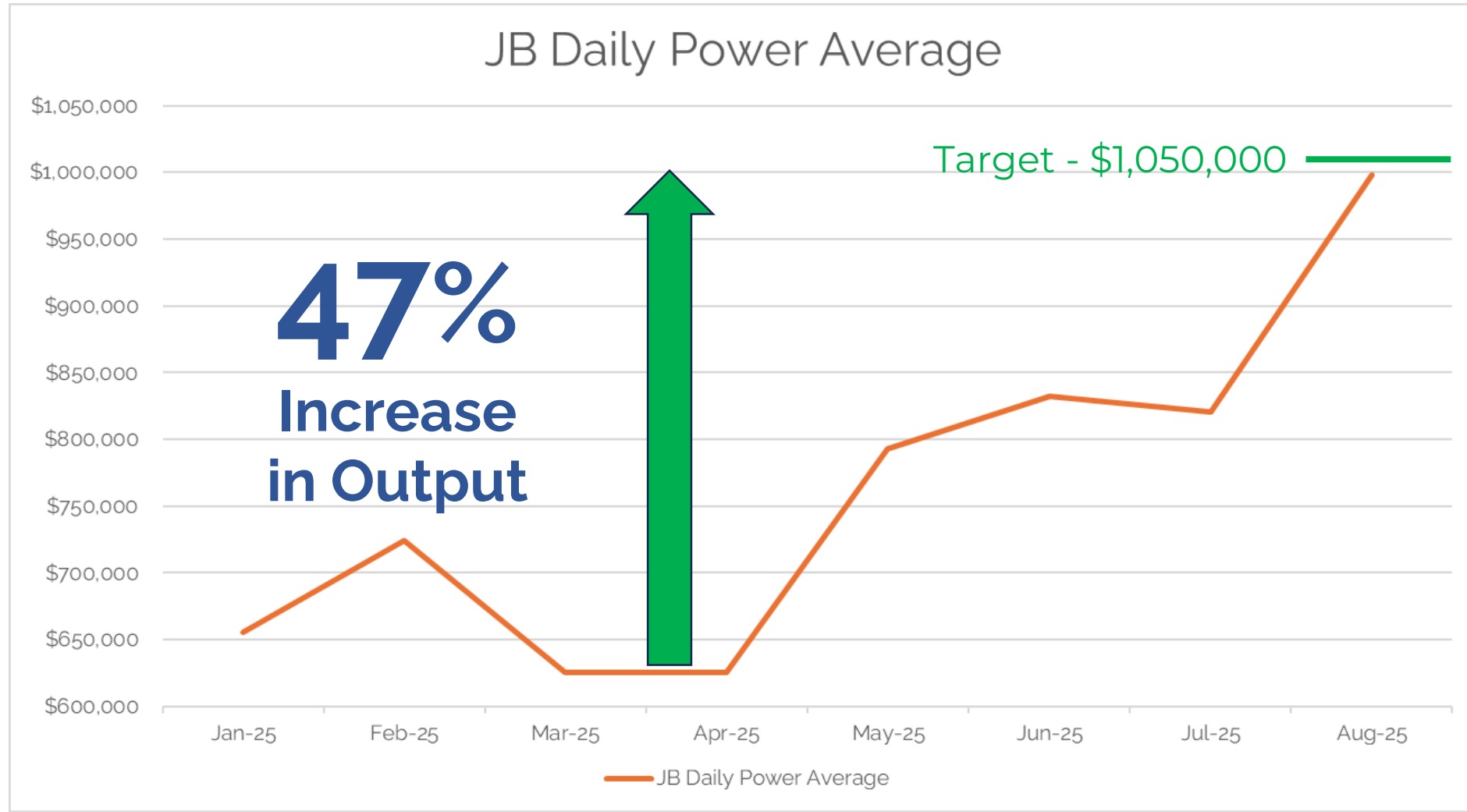
Staffing Build Up Hytrol



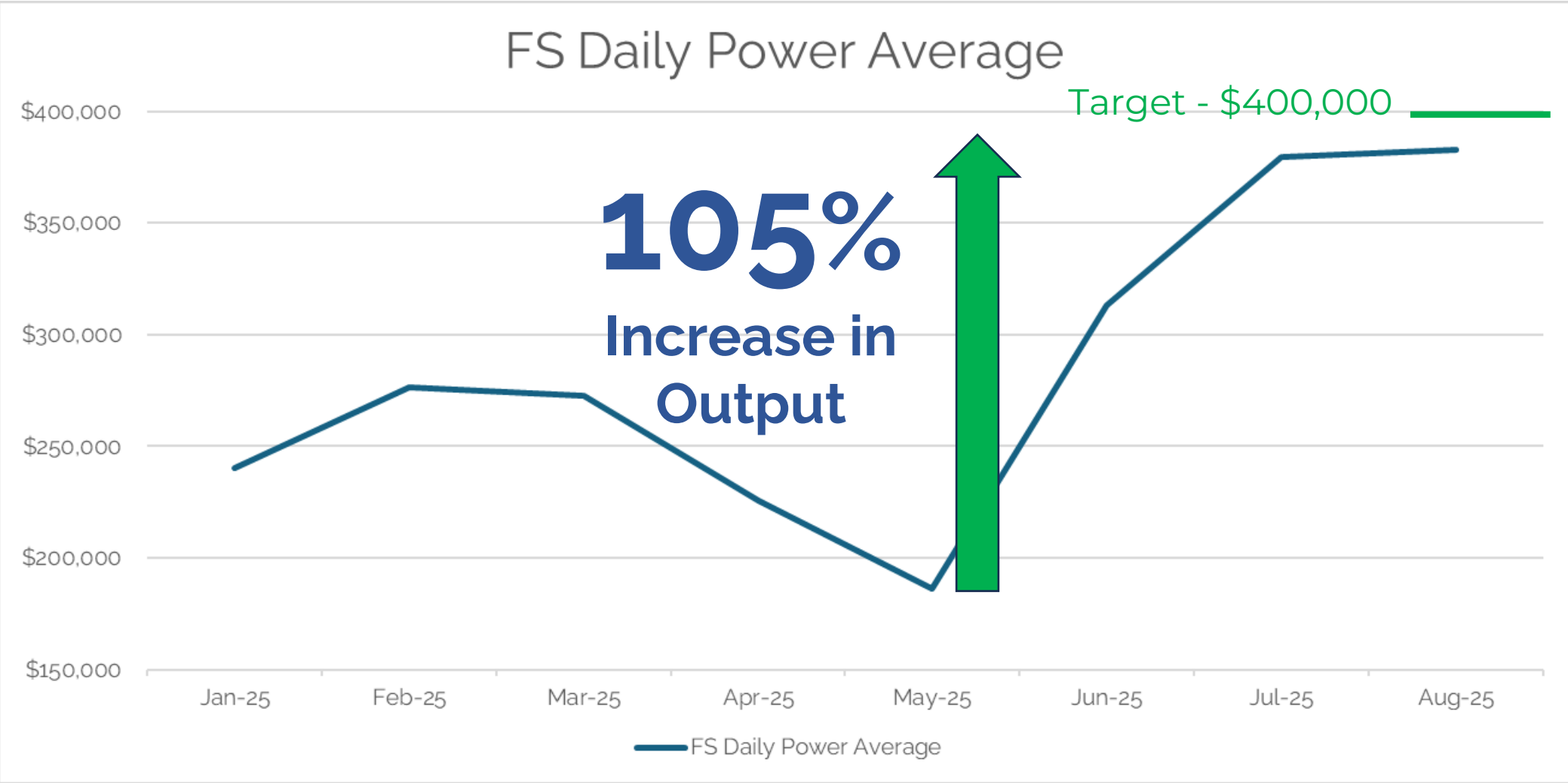
Improvements

Jason Peters, COO

JB Power Daily Average



FS Power Daily Average



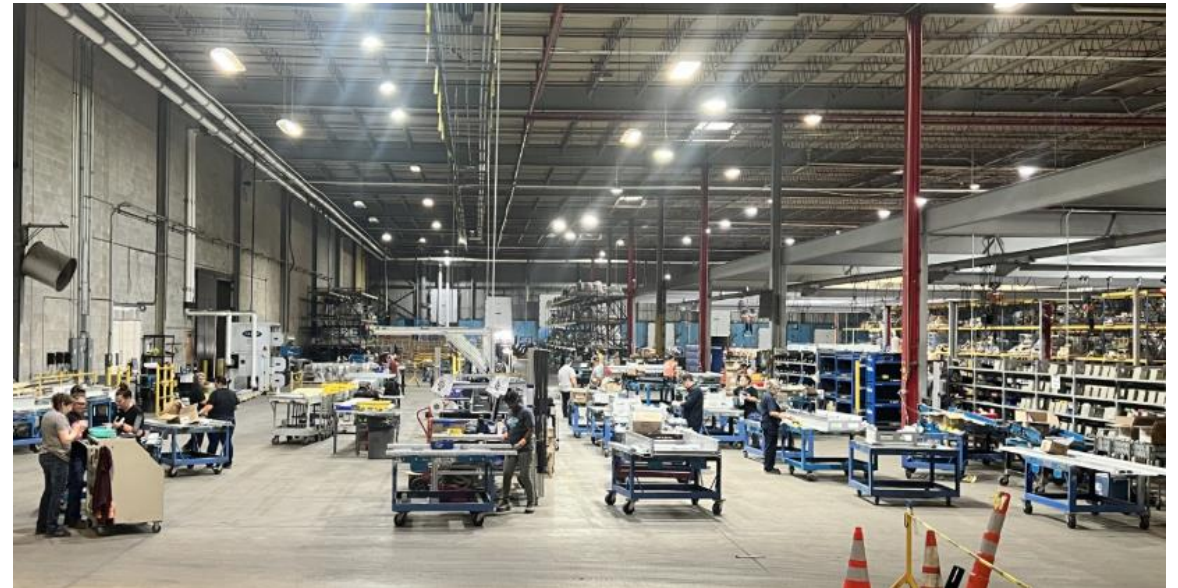
Jonesboro Improvements

- 47% increase in Daily Output
- 211 FTE increase
 - Training & Development
 - Assembly Line Improvements & Additional Line Flexibility
 - 24x6 Laser Schedule
 - Grouping of Models
 - Quality at the Source
 - Capital Investments
 - Improved Utilization



Fort Smith Improvements

- 105% increase in Daily Output
- 129 FTE increase
 - Training & Development
 - Assembly Line Improvements
 - Quality at the Source
 - Grouping of Models
 - Scheduling Product Mix Balance
 - Improved Utilization



E24 Production Line

Parcel Assembly Line



2026 Capacity Goals

Jonesboro Daily Capacity

\$1,050,000 Power

\$100,000 Gravity

\$200,000 Parts

\$50,000 Controls

\$1,400,000 Total Per day

Annual Volume = **\$350,000,000**

Fort Smith Daily Capacity

\$600,000 Total Per Day

Annual Volume = **\$150,000,000**

\$500,000,000 Total



POWERED THROUGH PARTNERSHIP



Capital Investments

What new technologies have we invested in?

- Safan Automated Mini Cell
- Bystronic Laser, Tower, Sort System
- Coil to Hex Rod Extrusion
- 1.9" Grooved Roller Autoline
- Mazak Plastic Mill
- Mazak Turning Center
- Puma Lathe
- Weld Fume Extraction
- Automatic Screw Guns



Safan Mini Cell



81,600+

Part Produced to date

4.3

FTE freed up

22

Parts Programmed

73.7%

2025 Utilization

33%

Cycle Time Improvement



Bystronic 10k Laser, Tower and Sort System

17

FTE freed up

Automatic
Sorting of Parts

Storage and
Retrieval System
(RM & WIP)

Significant
Energy Savings

Bystronic presents



Laser = July Production Date Tower and Sortation = December 2025 Production Date

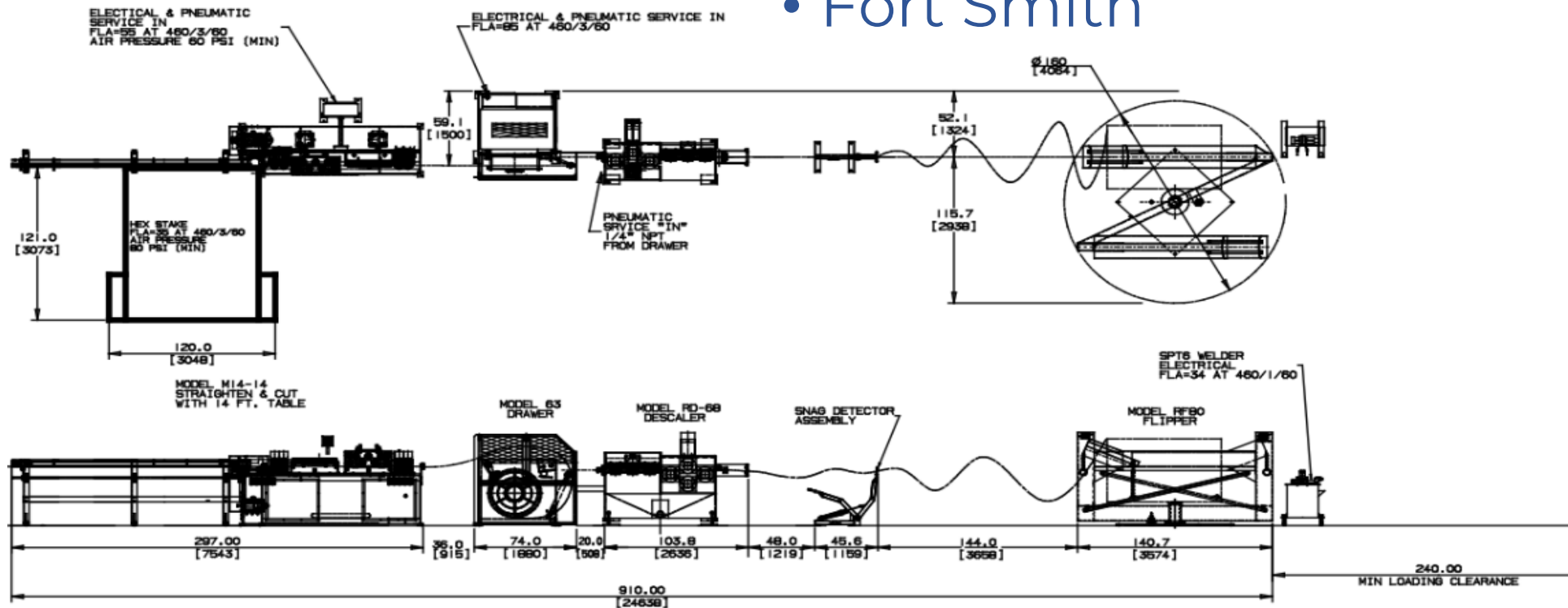
Bystronic Laser Tower Sort System [Phase 1]

- 10 KW Bystronic Laser with Automated Material Warehouse and Part Sorting
- On-time for 100% Completion by 12/31/2025
- Laser Operational 7/9, Production/Training starting 7/14, Production 7/21
- Labor Savings:
 - 17 FTE positions freed
- Phase 2 = 2nd Laser (2026 plan)



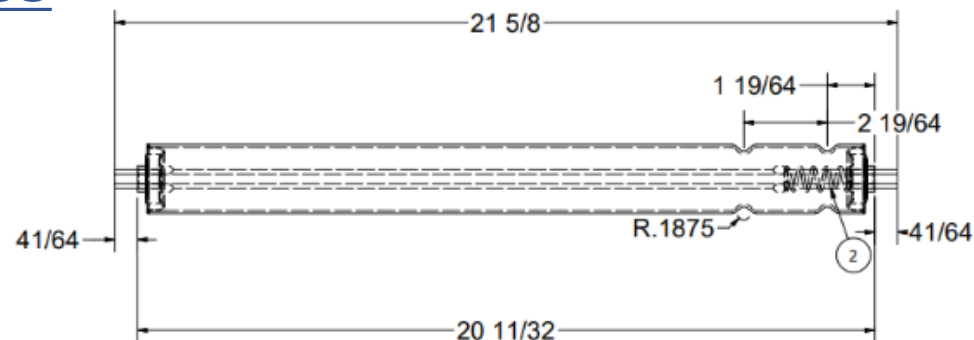
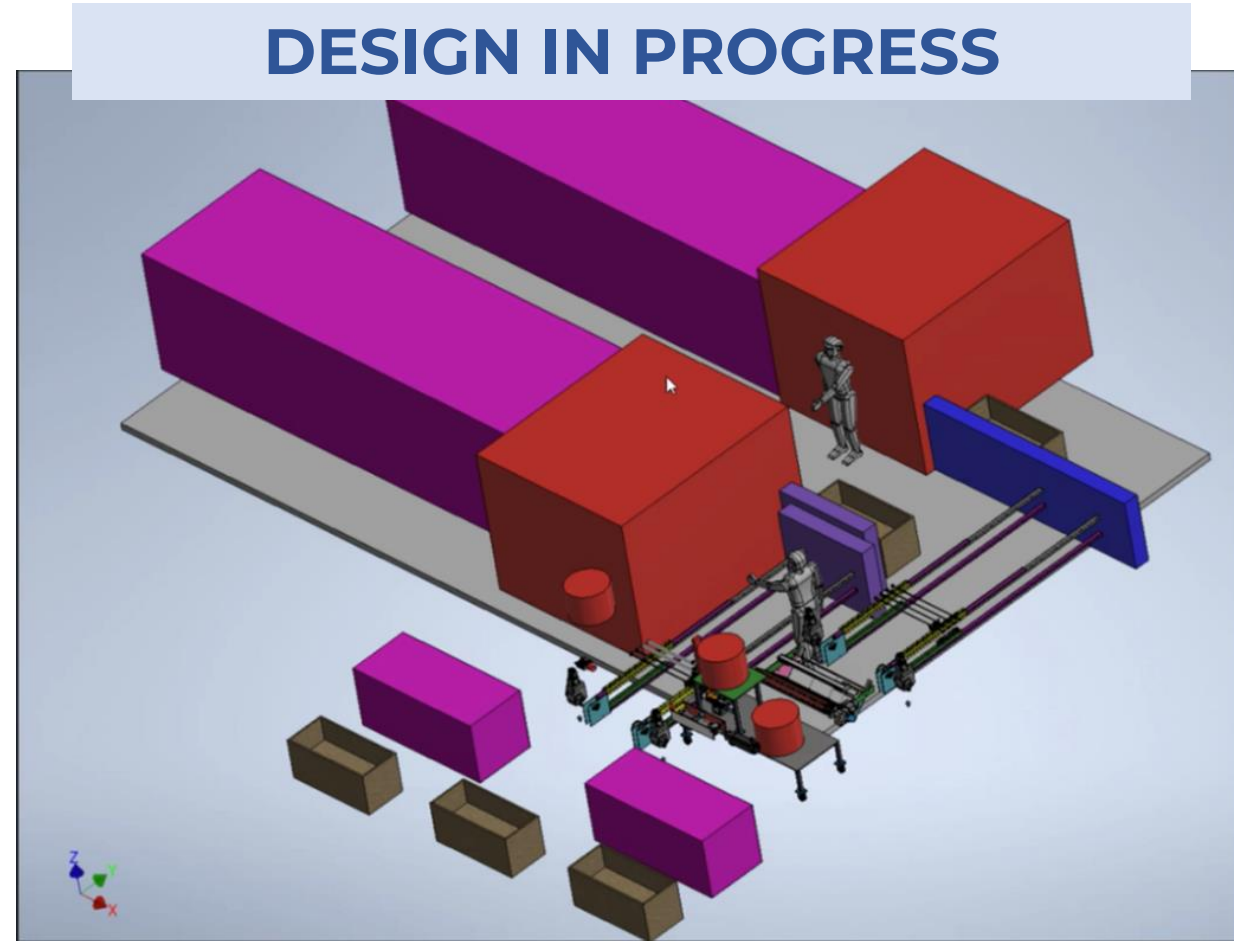
Coil to Hex

- Makes Hex shaft parts lengths 9 – 42 BR
 - Staked and Deburred
 - Chamfer Ends
 - 3,000,000# Annually
- Produces up to 12 ft Blanks
- Q4 2025 Production Date
- Fort Smith



1.9" Grooved Roller Autoline

- Frees up 15 FTE, while increasing output and quality
- Makes 1.9" Grooved Rollers
 - 13" – 48" in length
- Produces up 9,000 Grooved Rollers per Day
 - 125+% increase over existing lines
- December 2025 Production Date
- Fort Smith



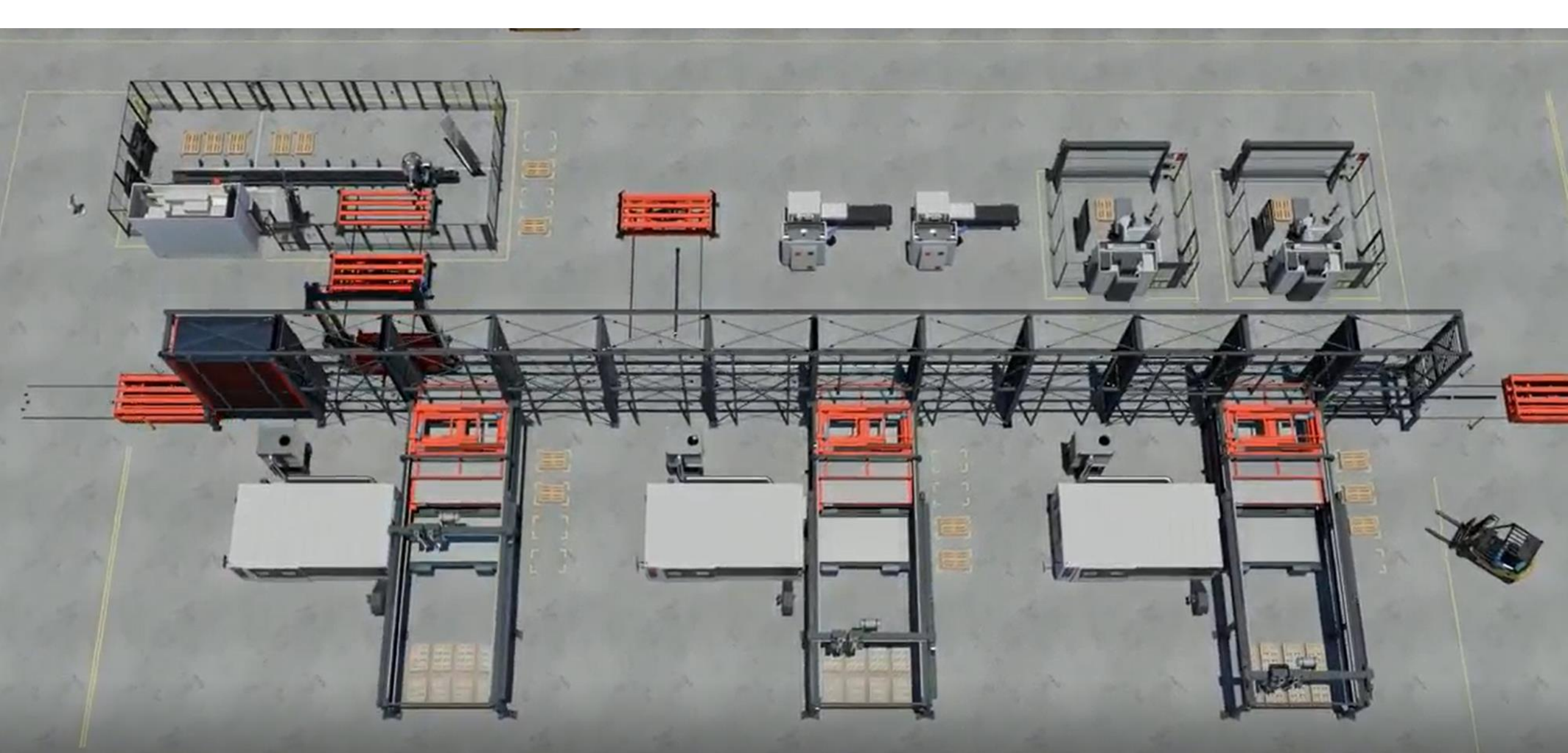
2026 & Beyond

What are the technologies we are evaluating to better serve your needs?

- 2nd Bystronic Laser, Sort
- Bystronic Integrated Brake Presses
- Fabrication to Paint Conveyor System
- Paint to Assembly Sortation, Storage, Transportation and Pick System
- Robotic Paint Line Load / Unload
- Automated Paint Booths
- Coil – Punch – Laser – Roll Former
- Robotic Welders
- Rotary Bender / Die
- Automated Distribution Center
 - (Conveyor and Picking System)

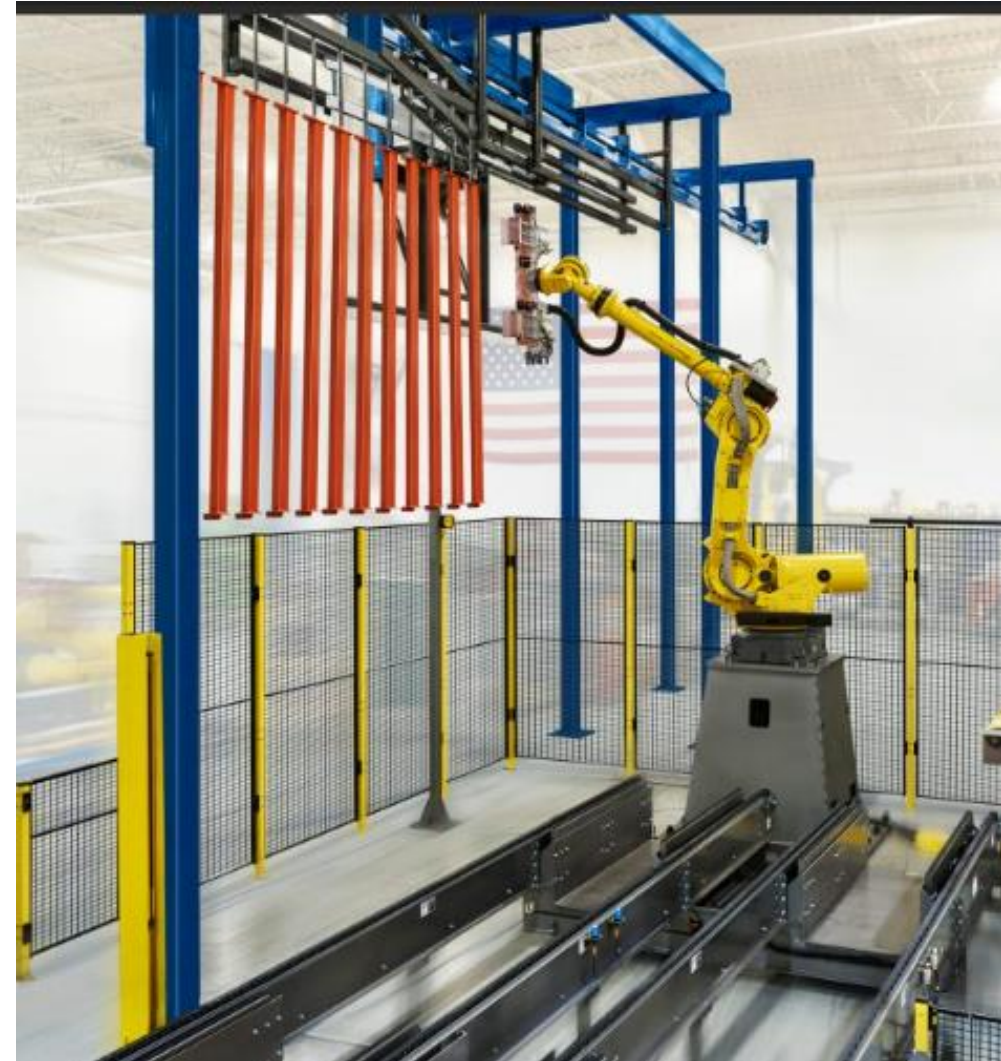






Robotic Paint Line Load / Unload

- **Automation Options and Estimated Costs:**
 - One Robotic Load station and One Robotic Unload station
 - **Expected Savings # of FTE: 12 FTE**
- **Additional Details:**
 - For standard parts, and high-volume parts. (i.e. side channels, beds, guard rails, supports)



Coil to Punch – Laser – Roll Former

- **Coil Raw Material**
 - \$.13/lb lower steel cost
 - Less scrap
- **Punch:** applies common features and holes
 - Punches take 1 second compared to an average of 1 min./foot of side channels
- **Laser:** applies unique features
- **Roll Former**
 - Autofeed from Laser
 - 10 Feet Per Minute
 - 60 10' Channels per Hour
 - 7,200' of conveyor supported per day



Color Max Booth – JB

REPLACE



REPLACEMENT



- Hang 16.67% more
- Reduces Paint Waste
- Increase Paint Capacity by:
 - +\$132,110 daily throughput



QUESTIONS?